

Date: Thursday, 7/19/2007 2:27:53 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	COVER	
Job Number	33673				
Estimate Number	10287				
P.O. Number	N/A		Part Number	D32021	
This Issue	7/19/2007		S.O. No.	N/A	
Prsh Rev.	NC		Drawing Number	D3202 REV B1	
First Issue	N/A		Project Number	N/A	
Previous Run	31658		Drawing Revision	B1	
Written By			Material	N/A	
Checked & Approved By			Due Date	8/10/2007 Qty: 12 Um: Each	
Comment	Est Rev:B	No Longer Made In House	05-11-06	JLM	
	Est Rev:C	Now on Waterjet	07-04-18	JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S032	5052-H32 .032 Sheet
Comment: Qty.: 1.6286 sf(s)/Unit Total : 19.5426 sf(s) 5052-H32 .032 Sheet Batch: H103321(9) 160470 (3) SAO 07/07/28		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3202 Dwg Rev: B1 Prog Rev: B1		
	2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAO 07/07/28		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK ER 07/07/31		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/08/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 7/19/2007 2:27:53 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER

Job Number: 33673

Part Number: D32021

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 POWDER COATING

POWDER COATING



M 104864



(12ac)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M-h 07/08/03

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

E 07/08/03

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

(12ac)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12ac)

Job Completion



C 07/08/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D3065-5DART AEROSPACE LTD	Work Order:	33673
Description: Cover	Part Number:	D3202-1
Inspection Dwg: D3202 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

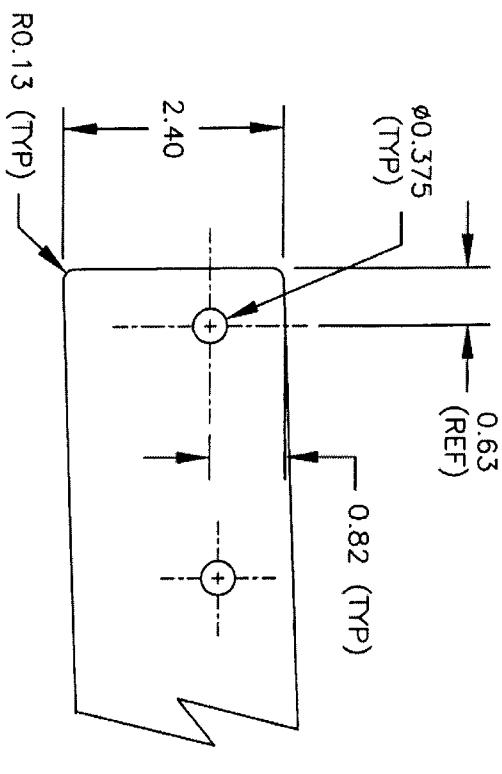
Measured by:	SM	Audited by:	S	Prototype Approval:	N/A
Date:	07/07/28	Date:	07/07/31	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	
B	06.09.28	Revised per Rev. B1	KJ/JLM	JL

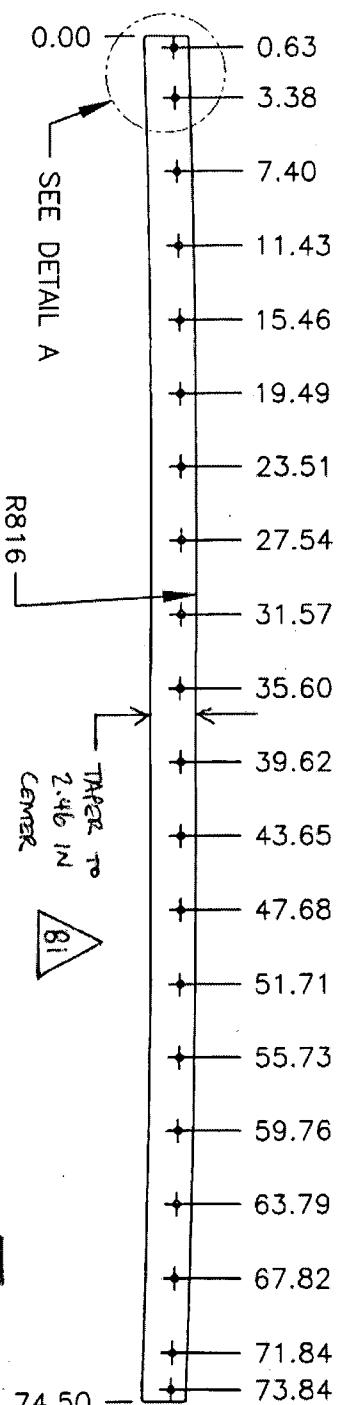
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NO. 3202-1
WORK ORDER 3
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
SEE DETAIL A



03.11.07
RELEASED
DETAIL A
SCALE 1:2



DESIGN	DRAWN BY	HAWKESBURY, ONTARIO, CANADA
REV. B	APPROVED	DRAWING NO.
CHEKED	APPROVED	DATE
#	#	03.10.16
SHEET 1 OF 1	D3202	TITLE
SCALE	COVER	03.10.16
1:10		NEW ISSUE
		A 01.01.01
		B 03.10.16
		REDESIGN; PART NOW CURVED
		CARTOON MD-SFM DIMENSION
		04.05.14
		RELEASED

DRAWING ISSUED
DRAFT

DART